



Composition

High frequency welding press hydraulically operated
High frequency generator incorporated in the press structure
Hydraulic power pack
Control panel with PLC
Push-button panel with touch screen

Technical characteristics

	50-65 model	50-110 model
Press maximum (adjustable) closing force:	5000 kg	
Press electrode-holder plate dimension:	500x650 mm	500x1100 mm
Press working plate dimension:	650x900 mm	650x1300 mm
Output power of the generator:	7.5 kW	
Working frequency:	27.12 MHz \pm 0.6%	
Feeding voltage:	400 V - 3Ph+G - 50 Hz (other voltages on request)	
Compressed air pressure:	0.6 Mpa	
Produced item:	cars sunvisors	
Foreseen productivity:	90 pieces/hour (according to welding times and operator skills)	