



Composition

- High frequency welding press hydraulically operated
- High frequency generator in separate cabinet
- Turntable with 4 working stations and adjustable rotating speed
- Hydraulic power pack
- Control panel with PLC (remote service on request)
- Push-button panel with touch screen

Technical characteristics

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|---|---|
| Press maximum (adjustable) closing force: | 10000 kg |
| Press electrode-holder plate dimension: | 1100x1500 mm |
| Press working plate dimension: | 1100x1500 mm |
| Turntable working stations dimension: | 1100x1500 mm |
| Output power of the generator: | on request 20/30 kW |
| Working frequency: | 27.12 MHz \pm 0.6% |
| Feeding voltage: | 400 V - 3Ph+G - 50 Hz (other voltages on request) |
| Compressed air pressure: | 0.6 Mpa |
| Produced item: | car door panels and tops |
| Foreseen productivity: | according to welding times and operator skills |