



### Composition

High frequency welding press hydraulically operated  
 High frequency generator in separate cabinet  
 2 off automatic lateral trays  
 Hydraulic power pack  
 Liquid circulation refrigerating unit  
 Control panel with PLC (remote service on request)  
 Push-button panel with touch screen

### Technical characteristics

Press maximum closing force:	81000 kg
Press upper and down plate dimension:	1350x2350 mm
Trays plate dimension:	1400x2400 mm
Output power of the generator:	on request 30/45/60 kW
Working frequency:	27.12 MHz $\pm$ 0.6%
Feeding voltage:	400 V - 3Ph+G - 50 Hz (other voltages on request)
Compressed air pressure:	0.6 Mpa
Produced item:	cabriolet tops
Foreseen productivity:	according to welding times and operator skills